

### Claims

1. A plastic-sheathed roller, typically a tension roller of plastic for a belt drive, said roller comprising a wheel comprising an inner ring and an outer ring that are connected through radially oriented ribs arranged spaced apart on a periphery and through a central web, said wheel being mounted for rotating through a rolling bearing on a carrier element, while being supported through a running surface on a belt of the belt drive, and injection gates for injection molding being arranged distributed on a lateral surface, **characterized in that** the injection gates are spaced apart angularly non-uniformly from one another.
2. A plastic sheathed roller of claim 1, wherein a rolling-bearing outer ring is injection-coated, on an outer surface and limited at both front ends, through the inner ring of the wheel.
3. A plastic sheathed roller of claim 1, wherein the injection gates are arranged spaced apart along a circle concentric to the axis.
4. A plastic sheathed roller of claim 2, wherein the injection gates are arranged spaced apart along a circle concentric to the axis.